

Quality

Commitment

Color Selection

Sustainability



Sioux City Brick

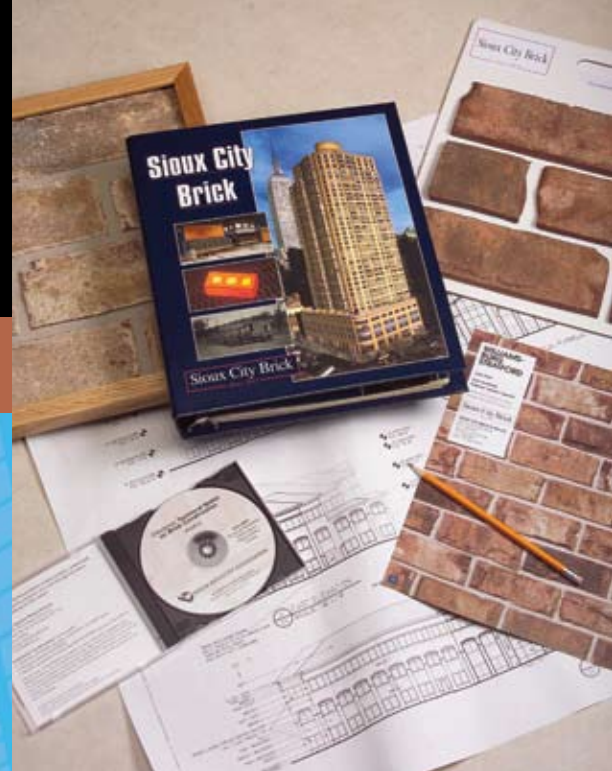
Since 1913

SIoux CITY BRICK

"We Make Great Brick"

LONG-STANDING CLAY SOURCES

The superior Iowa clays of Sioux City Brick have been mined for over 140 years at the site of our manufacturing facility at Sergeant Bluff, Iowa. This plant, nationally recognized for quality architectural Natural Ironspot colors along with the excellent red burning shale from the manufacturing plant at Adel, Iowa, combine to offer one of the most diverse color lines of FBX quality brick in the country.



A Rich History

Sioux City Brick, formally incorporated in 1913, has a history of innovative color development and continuous product improvement. With continual family management for five generations, Sioux City Brick has demonstrated a commitment to quality brick, assuring a final product unsurpassed for durability and beauty. The people at Sioux City Brick continually seek better ways to "Make Great Brick" and offer the highest level of customer service.

Cover Photos:

Tribeca Pointe, New York, NY

Inset Top Right – Bank, Lincoln, NE

*Inset Bottom Right – Smoked Tudor Residence
Williamsburg Hampton*

Modern Production Facilities

Today's designers require a beautiful and consistent product. Sioux City Brick features two ultra modern manufacturing facilities to meet these needs. Both plants utilize precise and gentle robotic handling to set the brick, which are cut with a vertical-lift cutter to produce a **FBX** quality product.

Responsible environmental practices best describe the brick and manufacturing processes at Sioux City Brick. Our commitment to the environment is evidenced by our use of recycled product, energy efficient plants, with low fuel/brick ratios and the newest technology in exhaust scrubbers. Even though Sioux City Brick has the most modern brick manufacturing technology the final inspection is still completed by hand, assuring that the "human touch" is added at the most critical point. At both Sergeant Bluff and Adel plants quality programs have been enhanced by the certification and membership in the **ISO 9001-2000** program.



"We Make Great Brick"

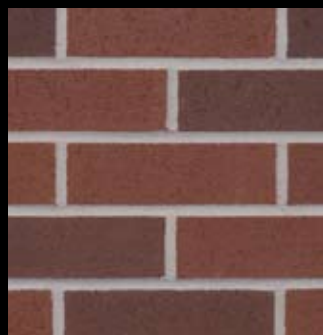
Customer Oriented and Experienced

As design choices evolve and shape patterns become more demanding, Sioux City Brick's experienced Sales Professionals, Customer Service Specialists and Production Experts stand ready to meet the challenge. In addition, Sioux City Brick's Administrative and Computer Specialists strive to keep Customer Service user-friendly through an innovative on-line inventory and order system.





SELECTED COLORS & TEXTURES



SERGEANT BLUFF PRODUCT



CLEAR BUFF VELOUR



BEIGE GRAY



COPPERTONE SMOOTH



ELK CREEK



BUTTERNUT VELOUR



SANTA FE



DESERT BLEND



FINE ART VELOUR



MOJAVE



TOASTED FINE ART



SILVERSTONE GRAY



EBONITE SATIN



MONTEREY IRONSPOT



REGENCY BLEND



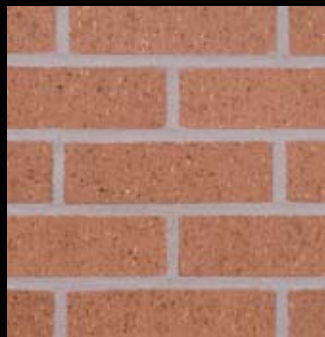
BADLANDS VELOUR



BLACK HILLS



SIENNA VELOUR



CORAL PINK



MOUNTAIN SHADOW VELOUR



PONDERSOSA

DIMENSIONAL DATA

SIZES	AVERAGE WEIGHT	SIZE D x H x L	BRICK PER SQ. FT. 3/8 JOINT	SIZE IN MM	BRICK PER SQ. M w/10 MM JOINT
Modular	3.8#	3 5/8 x 2 1/4 x 7 5/8	6.86	92 x 57 x 194	73.2
12" Utility	9.1#	3 5/8 x 3 5/8 x 11 5/8	3	92 x 92 x 295	32.1
Closure	6.1#	3 5/8 x 3 5/8 x 7 5/8	4.5	92 x 92 x 194	48.1
Engineer	4.7#	3 5/8 x 2 13/16 x 7 5/8	5.65	92 x 71 x 194	60.5
Builders Special	4.3#	3 1/8 x 2 13/16 x 8 5/8	5.02	79 x 57 x 219	54.0
Kingsize	4.4#	2 7/8 x 2 5/8 x 9 5/8	4.8	73 x 67 x 244	51.1
Queensize	3.7#	2 7/8 x 2 13/16 x 7 5/8	5.65	73 x 71 x 194	60.5
Engineer Kingsize	4.6#	2 7/8 x 2 13/16 x 9 5/8	4.5	73 x 71 x 244	48.6
Standard	4.2#	3 5/8 x 2 1/4 x 8	6.67	92 x 57 x 203	70.1
Triple	12.1#	3 5/8 x 7 5/8 x 7 5/8	2.25	92 x 194 x 194	24.0
Norman	6.0#	3 5/8 x 2 1/4 x 11 5/8	4.5	92 x 57 x 295	48.9
Engineer Norman	7.0#	3 5/8 x 2 13/16 x 11 5/8	3.76	92 x 71 x 295	40.5
12" Utility Narrow Bed	7.4#	2 7/8 x 3 5/8 x 11 5/8	3	73 x 92 x 295	32.1
16" Modular	7.3#	3 5/8 x 2 1/4 x 15 5/8	3.37	92 x 57 x 397	36.7
16" Utility	11.5#	3 5/8 x 3 5/8 x 15 5/8	2.25	92 x 92 x 397	24.0

Please note all sizes are not available in all colors or manufacturing locations.
 All Architectural Colors are made to pass the FBX specification.
 Please make final color selections from actual brick samples.

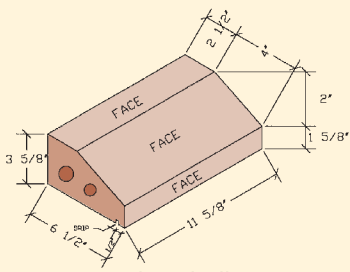


SPECIAL SHAPES & THIN BRICK

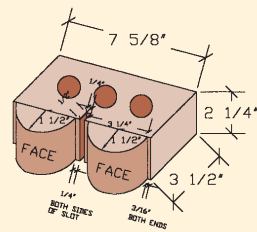
Sioux City Brick manufactures several hundred thousand custom brick, at both our Sergeant Bluff plant as well as our state-of-the-art plant in Adel, IA. Starting with the designer's drawings, CAD isometric drawings are produced for the customer's review and approval. After approval, templates are produced and the shape is manufactured and fired with the companion brick. Close coordination of the shape details is emphasized during the manufacturing process. Displayed below are just a few of the general shapes produced by Sioux City Brick's manufacturing facilities.

After an extensive "Market Needs" study it was determined that many of today's Architects are requiring brick manufacturers to supply a Thin Brick line as a companion product to its standard brick line. In May of 2008, Sioux City Brick introduced its new line of quality Thin Brick products.

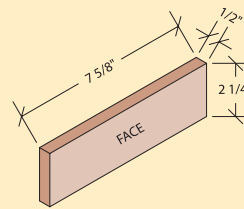
Please find listed below the size, shape and availability of our quality Thin Brick product line:



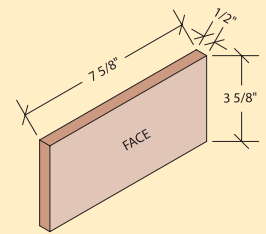
Sloped Sill



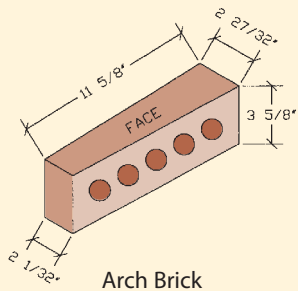
Double Cylinder



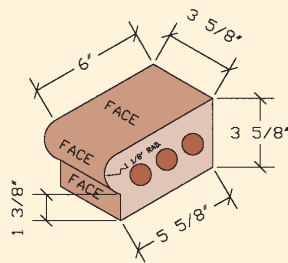
2 1/4" x 7 5/8" Modular



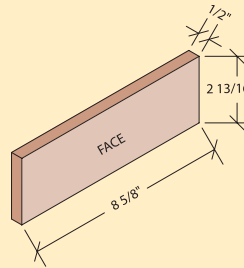
3 5/8" x 7 5/8" Closure



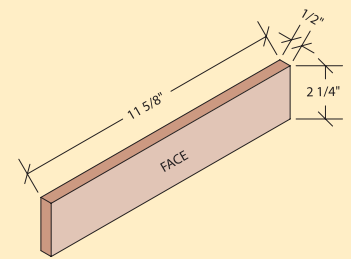
Arch Brick



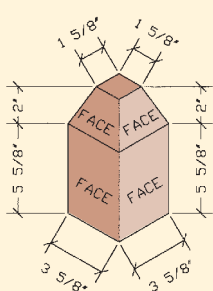
Coping Header



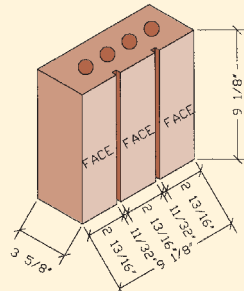
2 13/16" x 8 5/8" Builders Special



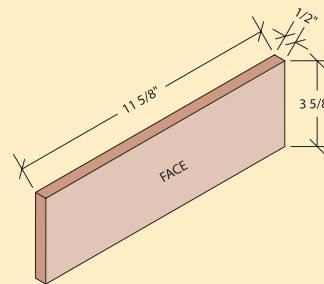
2 1/4" x 11 5/8" Norman



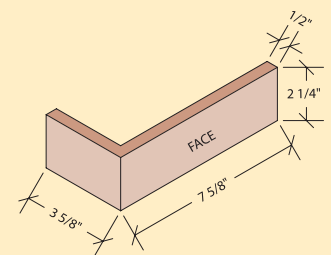
Sloped Soldier Corner



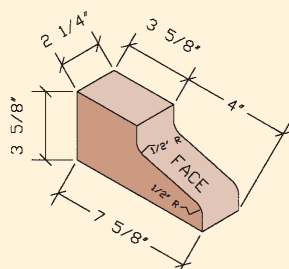
Triple Hi Soldier



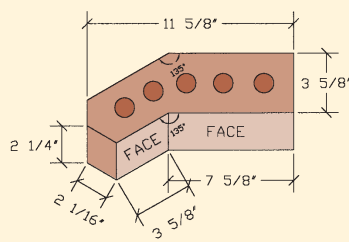
3 5/8" x 11 5/8" Utility



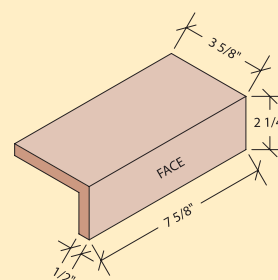
2 1/4" x 7 5/8" Modular Corner



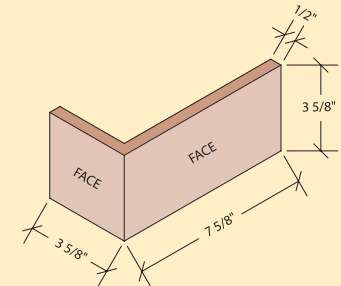
Water Table



135° Inside Corner



Edge Cap



3 5/8" x 7 5/8" Closure Corner

SIoux CITY BRICK

Sioux City Brick's commitment to its current and future customers is to protect the environment. This is done by putting **GREEN** back into brick.

Since 1913, Sioux City Brick has actively pursued advanced manufacturing practices that conserve resources and promote environmental sustainability. Because brick is a natural for today's emphasis on sustainable design, one only has to review the Brick Facts to understand Sioux City Brick is the choice of many leading Architects.

What makes Sioux City Brick **GREEN**? Count a few of the ways...

- Sioux City Brick's newest kiln, located in Adel, Iowa, utilizes powdered Petroleum Coke as a primary fuel. Previously Petroleum Coke was transported to a land-fill for disposal.
- Sioux City Brick plants are equipped with new Fuel Efficient Kilns which lead the industry in low fuel/brick ratios and have reduced green house gas emissions by over 50% from the kilns they replaced.
- Over 98% of raw material sources are mined 1 mile or less from the manufacturing site, minimizing hauling requirements and lowering the carbon footprint.
- Over 2.5 million gallons of water is recycled annually from a water sealed kiln located in Sergeant Bluff, Iowa. Exhaust gasses are cleaned with scrubbers at all plants.
- Sioux City Brick plants recycle all waste brick back into the new product or into decorative brick chips for landscape purposes. The recycling program means less virgin material is extracted from the earth.
- Sioux City Brick plants recycle all colorant slurry waste back into the brick body. This is accomplished as a part of the modern moisture control system designed to support the brick extrusion process.
- All Sioux City Brick plants meet applicable environmental laws and regulations.

Sioux City Brick is a leader in **GREEN** technology and continues to advocate for a **GREENER** planet.

Sioux City Brick is sold by over 150 distributors nationwide.

Sioux City Brick company sales offices are located in the following Cities:

Sioux City, IA 712.258.6571

Des Moines, IA 515.254.0196

Bloomington, MN 952.888.9239

Omaha, NE 402.408.5555

www.siouxcitybrick.com

AMERICAN OWNED



AMERICAN MADE



Sioux City Office & Showroom
Sioux City, IA



United Brick, Des Moines, IA



Minnesota Brick & Tile
Bloomington, MN



Nebraska Brick, Omaha, NE